



The Röchling Group has been shaping industry. Worldwide. For more than 200 years. We transform the lives of people every day with our customized plastics: they reduce the weight of cars, make medication packaging more secure and improve industrial applications. Our workforce of 11,737 people is located in the places where our customers are – in 92 locations in 25 countries.

Röchling Medical is a preferred supplier and development partner to leading pharmaceutical, biotech and medical technology companies worldwide. At six locations in Germany, USA and China, we develop and manufacture tailor-made pharmaceutical packaging and administration solutions, consumables for medical diagnostics as well as sophisticated components and assemblies for medical devices under clean room conditions.

The Rochester location is Röchling Medical's center of excellence for the production of surgical forceps for minimally invasive electrosurgical devices and also offers a broad portfolio of plastic injection molded parts and value-added assembly work for the medical industry. With its technical expertise, the team in Rochester is able to support customers as a contract manufacturer for the entire product lifecycle from concept to complete approved medical device.

**Manages Inspectors and coordinates all activities related to Quality Inspection of medical devices and components. Areas of responsibility include Receiving Inspection, In process Inspection, Floor Inspection, Clean Room Inspection and Final Inspection across all shifts. Ensures customer inspection programs are executed and customer quality requirements are achieved. Reviews customer part drawings and inspection data to ensure uniformed program compliance. Maintains close working relationships with other department managers and supervisory personnel in order to meet and maintain product quality, identify, solve, and prevent problems affecting product quality, maximize productivity, and comply with regulatory requirements. Responsible for leading process improvements within the Inspection department.**

## Quality Inspection Manager

### Where we need you

Supervisory Responsibilities: · Assessing the work performance of Inspectors and identifying areas that need improvement. · Train and assist to achieve standardized measurement and reporting methodologies. · Setting goals for Inspectors and making sure they comply with the team & company's plans and vision and complete performance appraisals. · Listen to team members' feedback and resolve any issues or conflicts. · Create an inspiring team environment with an open communication culture. · Manage the daily activities of the In-process, Floor and Final Inspectors · Ensure in-process inspection activities are being performed per the standard operation procedures and work instructions. · Verify that the QCCALC data collection

activities are being performed per the part inspections plan through random periodic document audits. · Ensure current inspection methods meet the min 1.33 CPK requirements for CTF dimensions and if not inform Quality Management. · Generate inspection data required for customer shipments and ensure there is appropriately trained backup when required. · Develop in-process gaging at the molding to replace CMM inspection where applicable. · Work with development to ensure PQ runs are production-ready regarding in-process inspection requirements i.e., fixtures, CMM/OPG/ Keyence programs, or other measurement methods. · Perform data collection for MSA studies when required. · Participate in problem-solving activities. · Work with Quality Engineers to identify when improvements or updates are required for current in-process inspection work

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instructions.

**Essential Duties/Responsibilities:** · End to End ownership over inspection processes and procedures · Ensure that Production/In Process programs that get transferred to the QA Lab are sufficient and robust enough for ongoing use of entry-level Technicians. · Work with Engineering to design and develop fixturing to be used during part inspection. · Manage the budget and determine the most appropriate inspection equipment to ensure efficient and effective inspections · Collaborate with cross-functional teams to solve problems and/or improve quality. · Follow all safety and precautions and requirements. · Employee training and supervision · Distributing work assignments and supervising projects to ensure collaboration and compliance. · Coordination of NC log/ process · Performance evaluation and improvement · Creation and review of Inspection procedures

### How to convince us

**Required Skills/Abilities:** · Strong management and leadership skills. · Excellent verbal and written communication skills. · Excellent interpersonal and customer service skills. · Excellent customer service skills. · Excellent organizational skills and attention to detail. · Excellent time management skills with a proven ability to meet deadlines. · Strong analytical and problem-solving skills. · Ability to prioritize tasks and to delegate them when appropriate. · Ability to function well in a high-paced and at times stressful environment. · Proficient with Minitab, Microsoft Office Suite, or related software.

**Education and Experience:** Bachelor's degree in management, engineering or related sciences. At least five years' related experience required.

**Physical Requirements:** Prolonged periods of sitting at a desk and working on a computer. Must be able to lift 15 pounds at times. Visual acuity for inspections, color differentiation, reading electronic documentation.

### What we offer

**Benefits:**

401(k) 401(k) matching Dental insurance Health insurance Life insurance Paid time off Vision insurance

Röchling Medical Rochester (RMR) is an Equal Opportunity Employer. RMR does not discriminate on the basis of race, religion, color, sex, gender identity, sexual orientation, age, non-disqualifying physical or mental disability, national origin, veteran status or any other basis covered by appropriate law. All employment is decided on the basis of qualifications, merit, and business need.