



The Röchling Group has been shaping industry. Worldwide. For more than 200 years. We transform the lives of people every day with our customized plastics: they reduce the weight of cars, make medication packaging more secure and improve industrial applications. Our workforce of 11,737 people is located in the places where our customers are – in 92 locations in 25 countries.

Röchling Medical is a preferred supplier and development partner to leading pharmaceutical, biotech and medical technology companies worldwide. At six locations in Germany, USA and China, we develop and manufacture tailor-made pharmaceutical packaging and administration solutions, consumables for medical diagnostics as well as sophisticated components and assemblies for medical devices under clean room conditions.

Since its founding in 1997, Röchling Medical Lancaster has focused on establishing itself as a vertically integrated contract manufacturer for the medical device industry. By integrating metal and plastic processing technologies in a state-of-the-art production environment, Röchling Medical Lancaster is able to make its customers' supply chains more efficient and produce medical devices in a cost-optimized manner.

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**In the Medical division, you will work with our customers to make pioneering contributions to disease prevention and health restoration worldwide. We offer a wide selection of custom-tailored components through to complete systems.**

**Since its inception in 1997, Röchling Medical Lancaster has focused on being a vertically integrated contract manufacturer for the medical device industry. By integrating metal and plastic processing technologies within a state-of-the-art facility, Röchling Medical Lancaster can simplify customers' supply chains, improve process flow, and manufacture devices more cost effectively.**

**Röchling Medical is looking to add to our Engineering department.**

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**Here is a sneak peak of our facility and work you could be doing by joining our Team:**  
<https://youtu.be/seRnkLPeYLo>

## Senior Manufacturing Engineer

### Where we need you

At our facility in Denver, PA you will be responsible for manufacturing engineering activities associated with assigned technology / product lines, including: quoting, process & equipment development and maintenance, documentation, qualifications and validations, training and technology transfer, improvements, hands-on assistance, project management and process innovation.

The successful candidate:

- Collaborates with Engineering, Quality, Supply Chain, Manufacturing, Finance, & Sales to create quotes, designs, drawings, processes, and work instructions; acts as a subject matter expert for manufacturing processes.
- Performs design reviews that incorporate a detail-oriented perspective on the impact of specific, dimensional accuracy and overall integrity of produced parts, components, sub-assemblies, and finished medical devices.
- Develops, implements, and maintains methods & routings in the fabrication and assembly of parts, components, sub-assemblies, and final medical devices.
- Estimates manufacturing cost using time standards and makes recommendations for tooling and process requirements of new or existing product lines.
- Participates in analysis, reviews, & transfers to manufacturing as it relates to development of the manufacturing processes, post processing development, equipment and process validations, process definition for machine operation and maintenance requirements, test/inspection methods, fixturing, gauges and applying inspection and process control techniques.
- Drives implementation of manufacturing processes that require qualification and/or validation of new equipment or processes. Creates and/or collaborates on PFEMA, IQ, OQ & PQ compliant with existing SOP's.
- Manages and works on projects.
- Maintains records and reporting systems for coordination of manufacturing operations.
- Develops and leverages knowledge to assist the production department to become more efficient. This individual works cross functionally with managers, engineers, technicians, and operators to ensure programs and products run smoothly.
- Conducts training sessions with new employees, carries out on-the-job training as associated with assigned product line responsibility.
- Sets up and operates production equipment as needed to either troubleshoot programs, prove out processes or perform engineering studies.
- Solves maintenance problems and implements solutions as associated with assigned product lines.

- Collaborates with suppliers or vendors on technical issues and new product introductions.
- Executes Engineering Change Process and implements process updates and improvement efforts.
- Translates new expertise or process innovation concepts into IP, recognized, implemented, and valued by the business.
- Develops business processes and metrics and tracking tools for deliverables the department is responsible for completing.
- Ensures Compliance with applicable governmental laws, rules, and regulations, both in the United States and internationally, by completing introductory and annual training and maintaining knowledge of compliance as it applies to role.
- Represents the company in a professional manner and uphold the highest standards of ethical business practices and socially responsible conduct in all interactions with other employees, customers, suppliers, and other third parties.
- Maintain communication with manufacturing on established products concerning changes, revisions, problems, and improvements and take necessary actions.
- Adheres to all Company policies, rules, procedures, and housekeeping standards. Follows the official policy for Good Manufacturing Practices as required in the Medical Device Amendments to the Federal Food, Drug and Cosmetic Act.

Other duties may be assigned.

### How to convince us

Bachelor's degree (BS) from four-year college or university; or fifteen years related experience and/or training; or equivalent combination of education and experience.

Additionally,

- 5-7 years of experience with CAD/CAM software and tooling to create CNC programs
- Demonstrated ability and fluency in print reading and GD&T, Statistical Process Control, Lean Manufacturing,
- Six Sigma, and Gage/fixture design
- Demonstrated expertise in production processing
- Capable of utilizing inspection equipment to verify products
- Demonstrated ability to implement, maintain, analyze and react to various production performance metrics and KPIs
- 7+ years hands on experience in a GMP environment

### What we offer

#### Benefits:

- 401(k)
- 401(k) matching
- Dental insurance
- Employee assistance program
- Health insurance
- Health savings account
- Life insurance
- Paid time off
- Professional development assistance
- Referral program
- Tuition reimbursement
- Vision insurance

In the Röchling Group you'll be shaping industry. Worldwide. Together, we are changing everyday lives – by making cars lighter, making drug packaging safer and enhancing industrial applications with 11,000 employees in 25 countries.

EOE/M/F/Vet/Disability